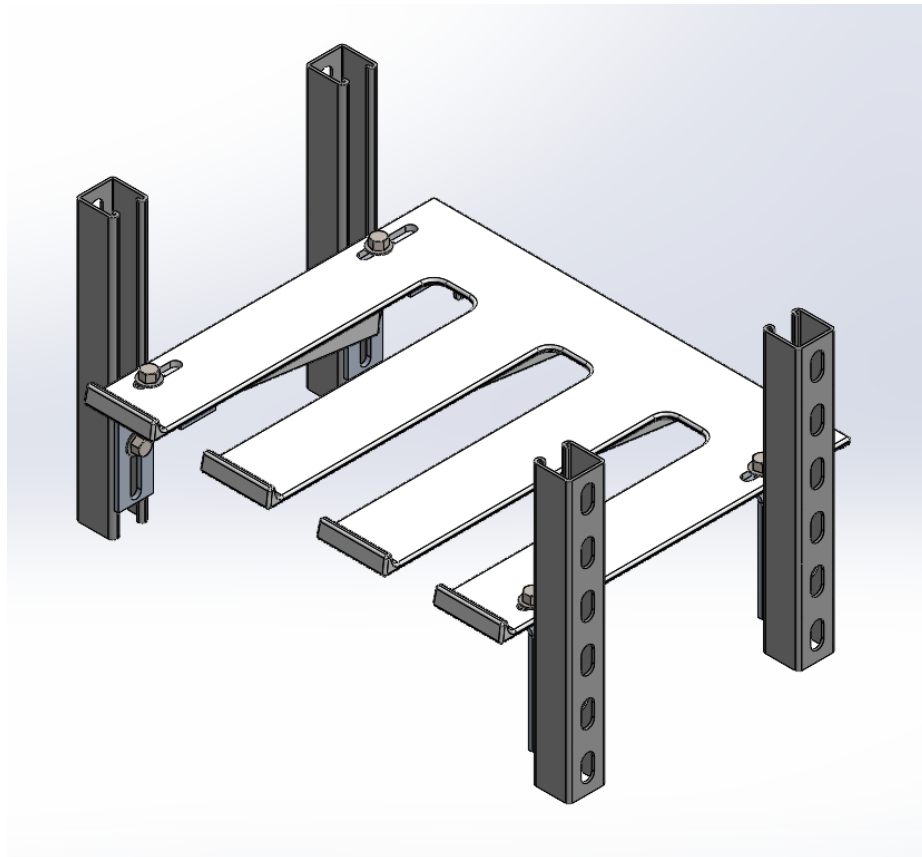


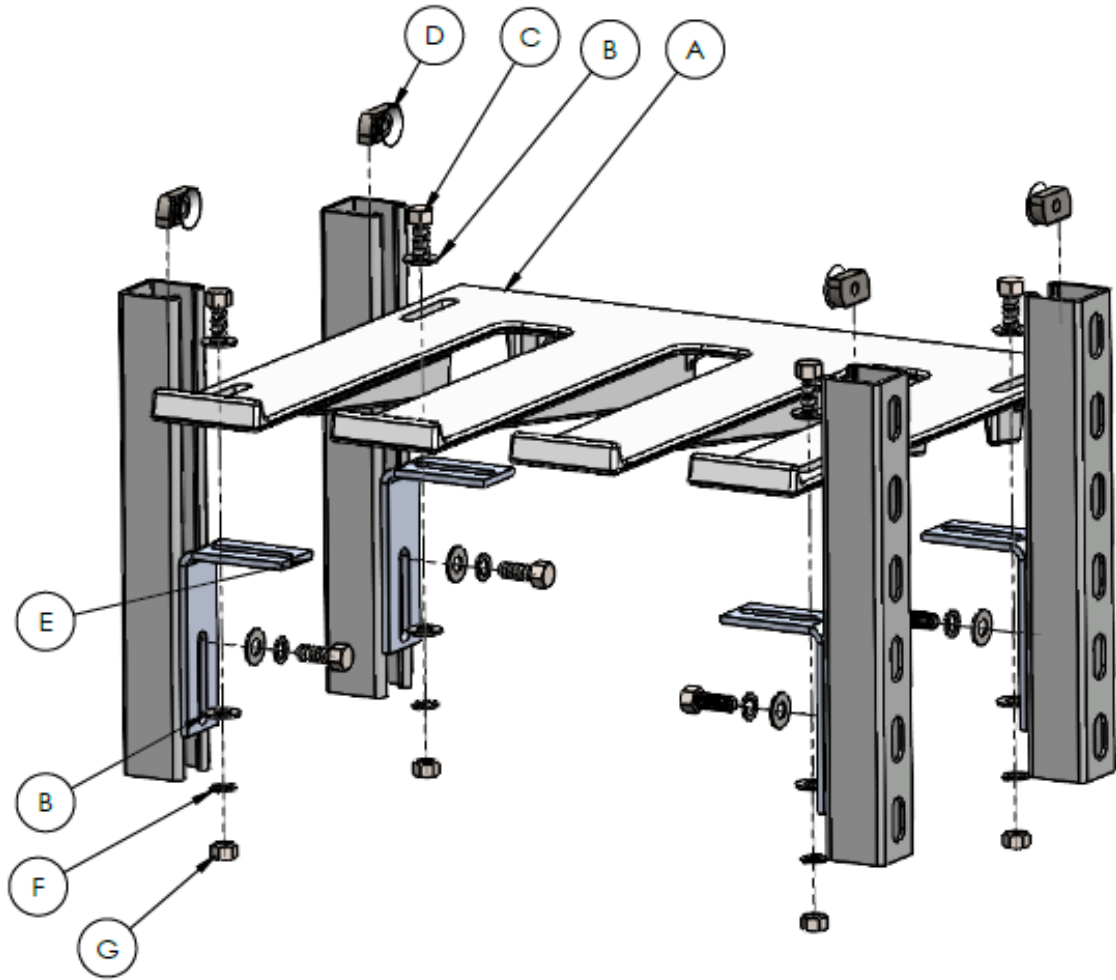


Tool Holder Assembly

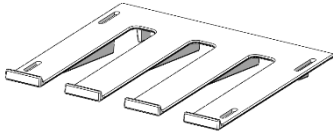
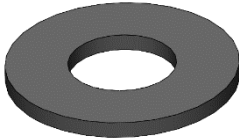
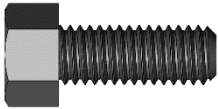
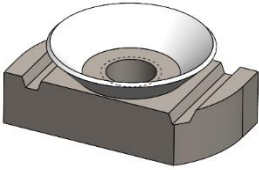
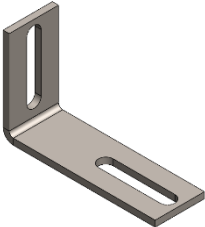
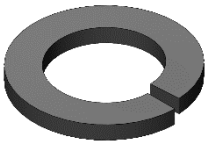
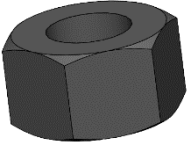
Part #: TH15X18



Date: 5/3/21

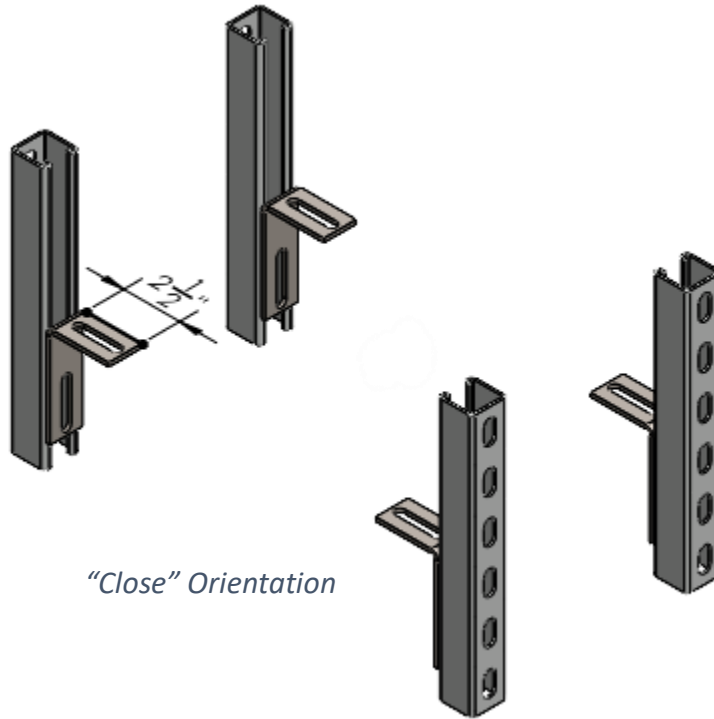


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
A	U-00352-AL-M1-P	ALUMINUM 15" X 18" TOOL HOLDER, WHITE POWDER COATED	1
B	37NWSFS	3/8" SS FLAT WASHER	12
C	37C100BHBS	3/8"-16 X 1" STAINLESS STEEL HEX BOLT	8
D	37NPCN3	3/8" CONE NUT 316 S.S.	4
E	90AF38	90 DEG ANGLE FITTING (2) 7/16 SLOTTED HOLES ALUMINUM	4
F	37NLOCS	3/8" S.S. LOCK WASHER	8
G	37CNFH3	3/8-16 316 S.S. NUT	4

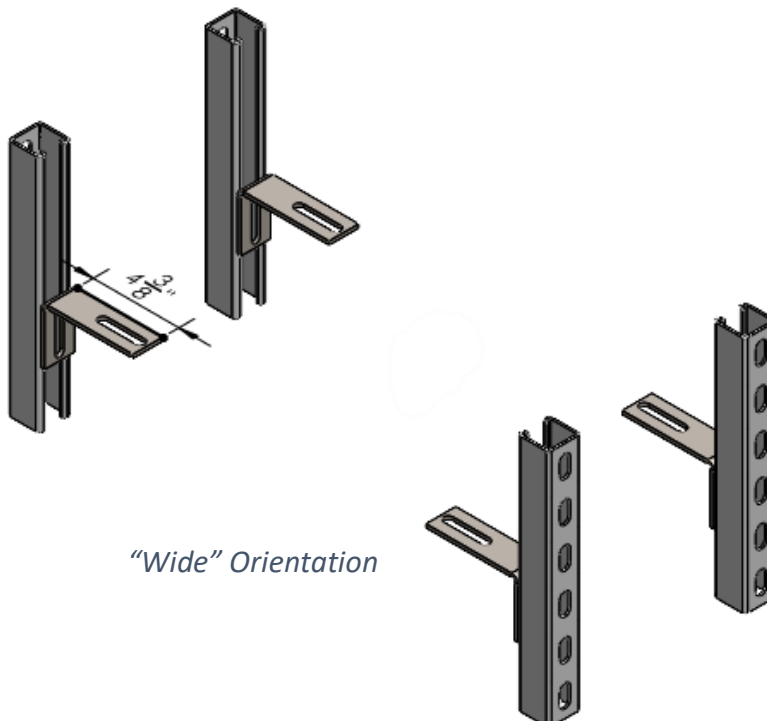
ITEM	PICTURE	DESCRIPTION	QTY.
A		ALUMINUM TOOL HOLDER PLATE, WHITE POWDERCOAT	1
B		3/8" STAINLESS STEEL FLAT WASHER	12
C		3/8"-16 X 1" STAINLESS STEEL HEX BOLT	8
D		3/8" STAINLESS STEEL CONE NUT	4
E		90° ANGLE FITTING, (2) 3/8" SLOTS	4
F		3/8" STAINLESS STEEL LOCK WASHER	8
G		3/8" STAINLESS STEEL NUT	4

- 1) Determine the required bracket orientation.

First identify the distance between the two strut channels on the left and the two on the right. If the distance is between 18 inches and 21-1/2 inches then use the "Close" orientation of the brackets. If the distance is between 21-1/2 inches and 25 inches then use the "Wide" orientation.

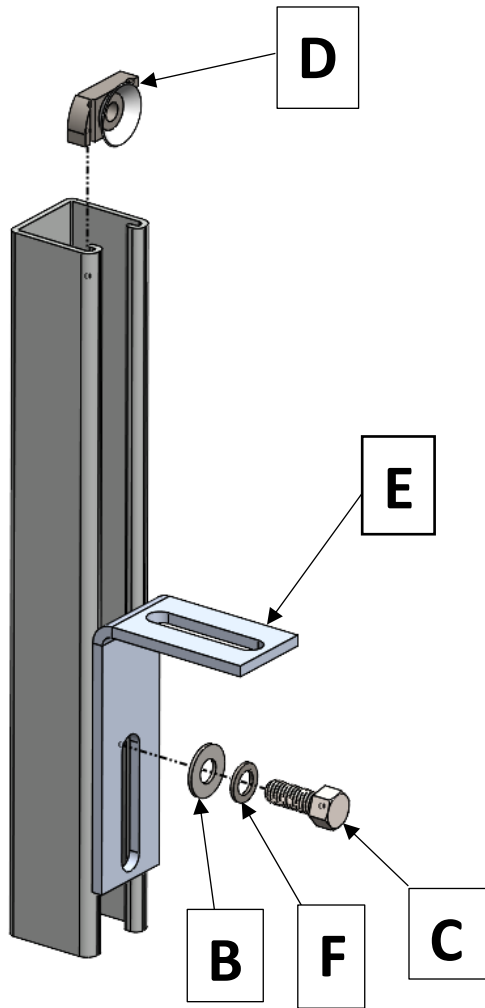


"Close" Orientation

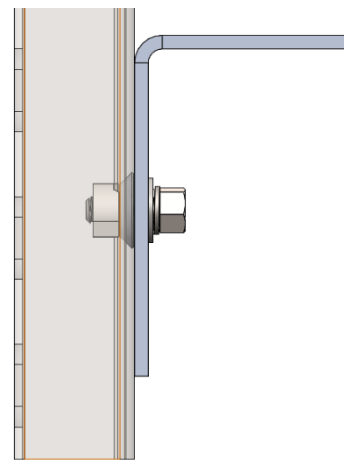


"Wide" Orientation

- 2) Begin by sliding (1) **D** into the strut channel as oriented in the figure. Align **D** with the slot of **E** and fasten with (1) **B**, (1) **F** and (1) **C**. Torque all hardware to 18 ft-lb. Repeat this process for all remaining struts.

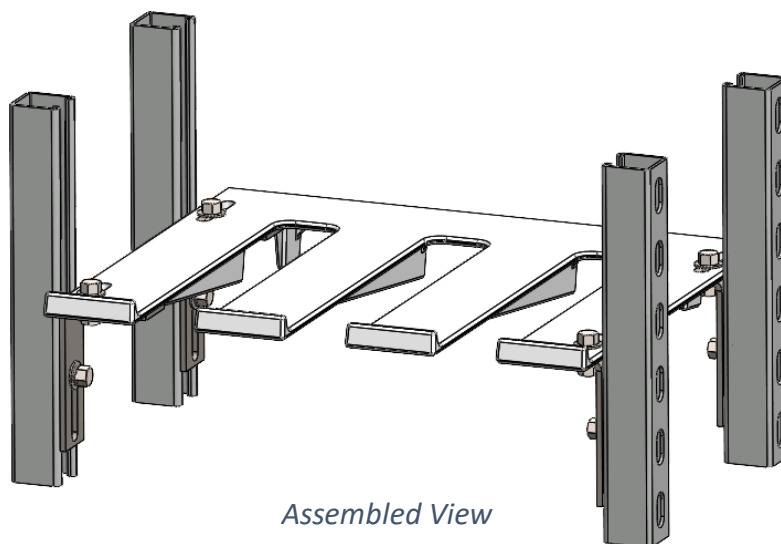
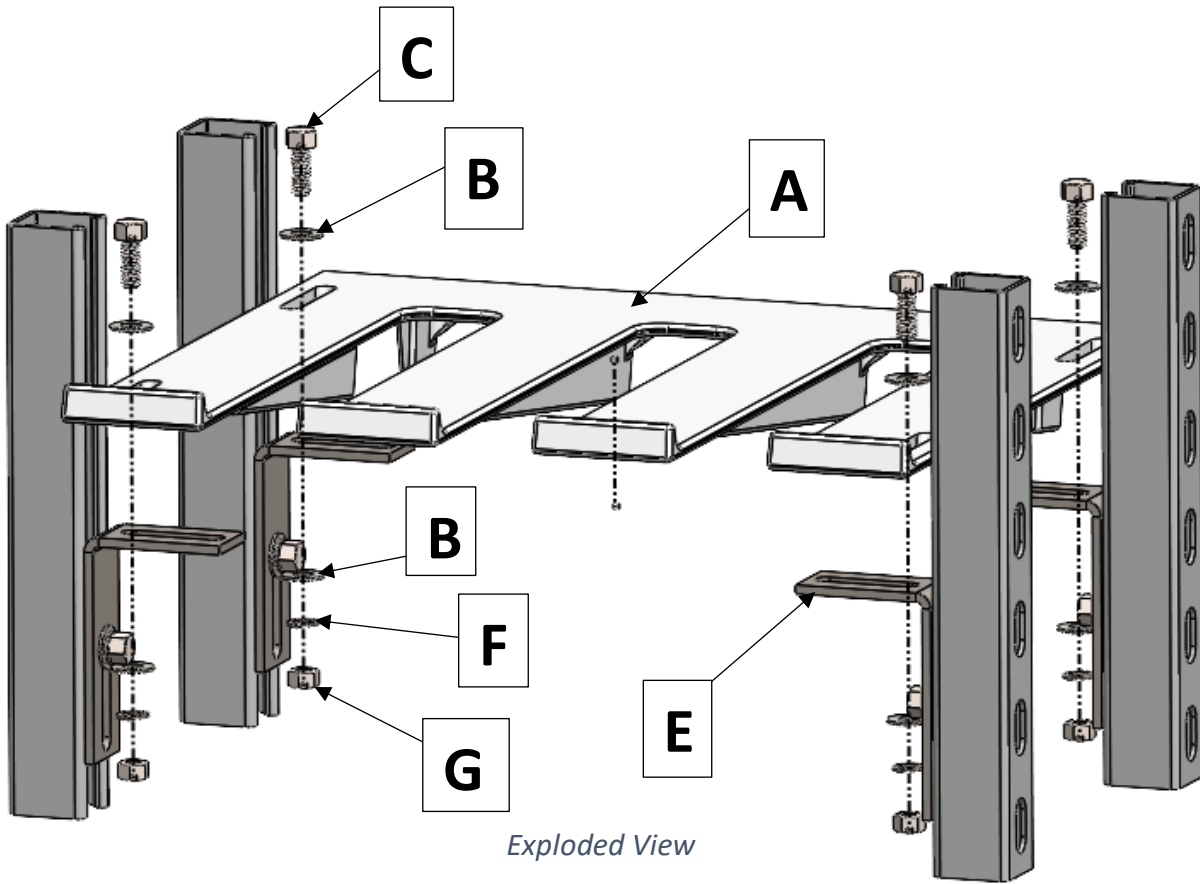


Exploded View

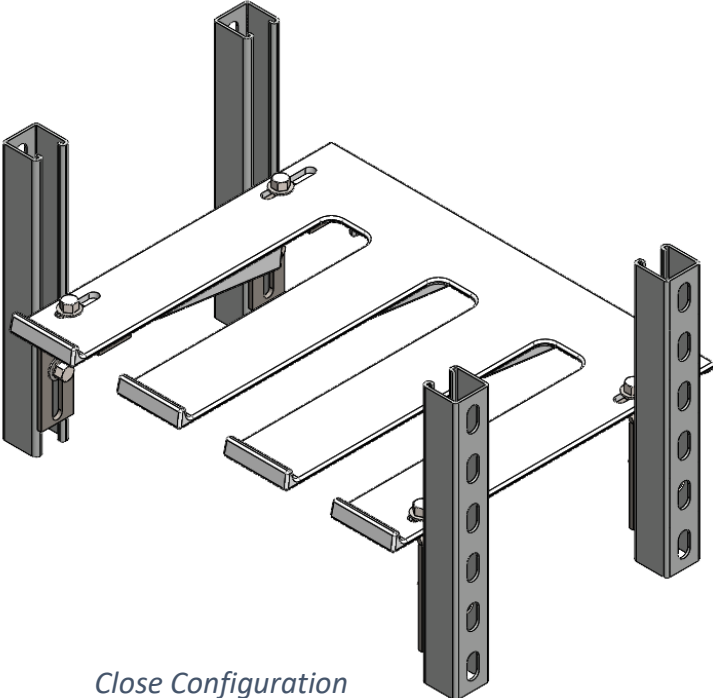


Assembled Side View

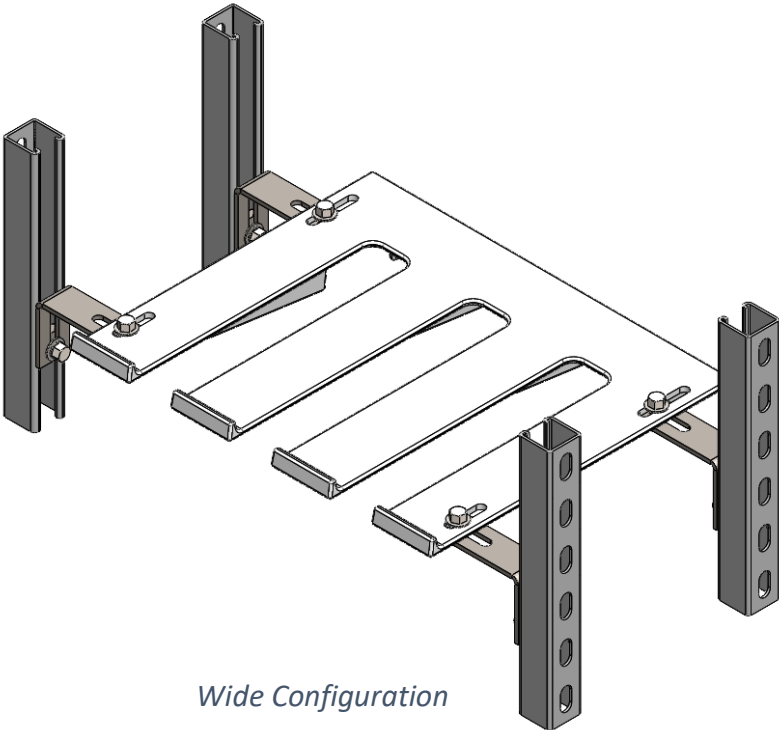
- 3) Next, place **A** on top of **E** so that the slots of both pieces line up. Make sure the aluminum plate is oriented so that the 4 lips are facing frontwards as shown in the figure below. Then, secure **A** with the following hardware in order from top to bottom as shown in the figure. (**C**, **B**, **B**, **F**, **G**). Torque all hardware to 18 ft-lb. Repeat for all remaining corners.



Note: Do not fully tighten hardware to allow for adjustment. Once the tool holder plate is in the desired position, then fully tighten all hardware to 18 ft-lb.



Close Configuration



Wide Configuration